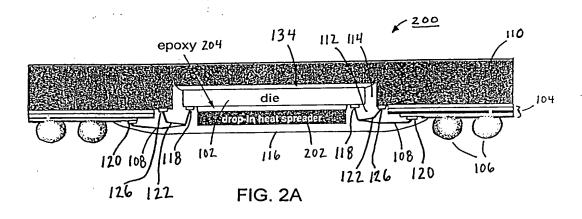


FIG. 1B



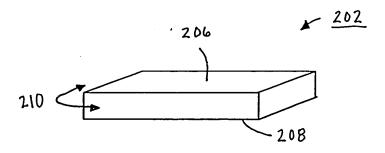


FIG. 2C

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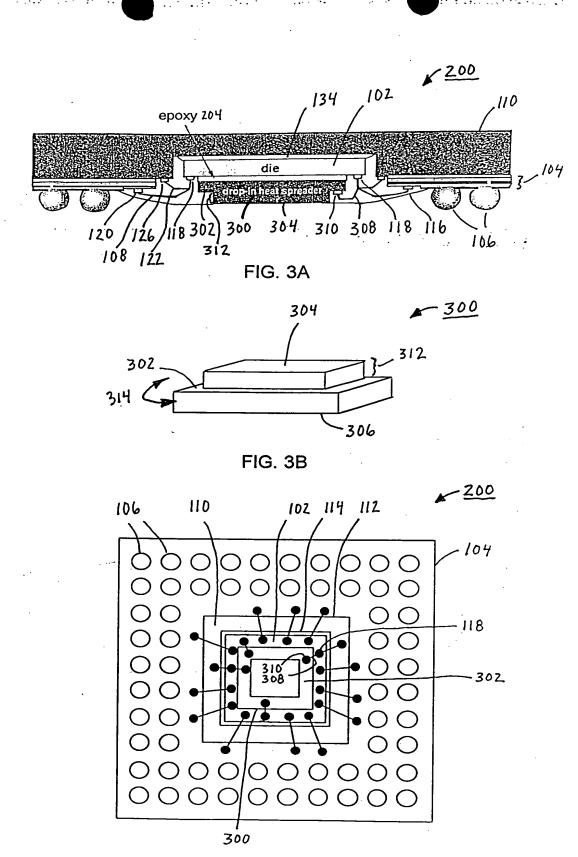
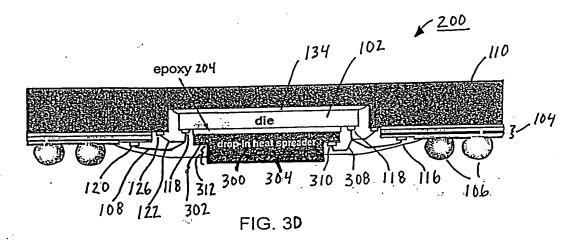


FIG. 3C



. . .

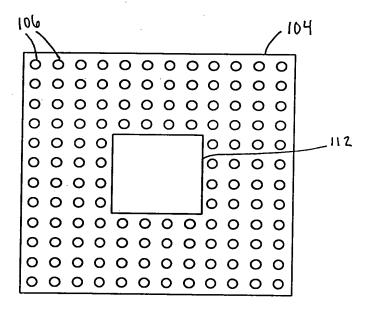
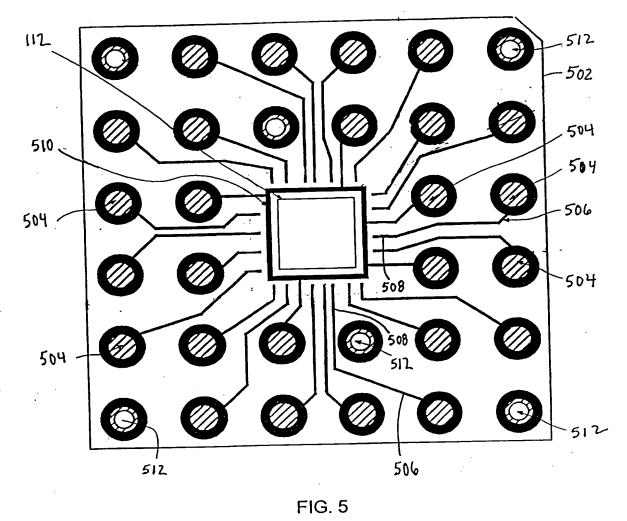


FIG. 4



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a substrate is provided that has a first surface and a second surface, wherein the substrate has a central window-shaped aperture that extends through the substrate from the first substrate surface to the second substrate surface

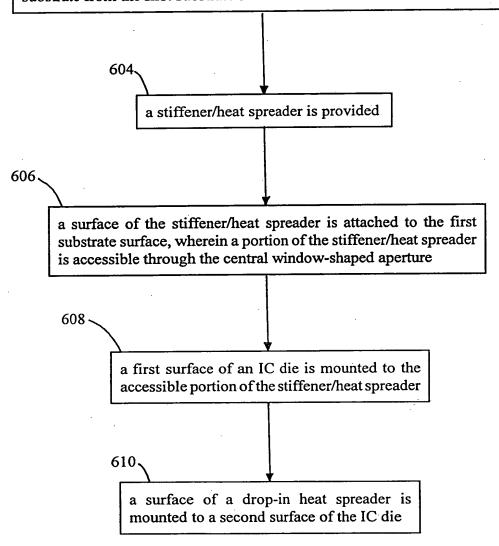


FIG. 6